



3m / 5m Multiwall Assembly Instructions.

Cassettes can be placed in any sequence i.e. Door cassette placed to the left or the right or centrally within the marquee legs.

The unit must be placed on a level surface, as any unevenness will affect the doorframes final position and may cause the doors to catch. If the ground is uneven chock or brace to form a level surface for the unit to sit on.

1. Attach the required fixing bar to the both Multiwall U channels (Note; type of fixing bar is depended upon marquee leg Kader size and position in the tent.)
2. Position the bottom rail between the marquee legs where it is to be fitted. (Note; The bottom rail has a timber skid fixed on the underside.)
3. Fit the first U channel connecter into the kader grove on the marquee leg and position on top of the bottom rail, Leaving the fixing bar lose and push out to it farthest extent.
4. Attach the second Multiwall U channel to the opposite leg, place on top of the bottom rail and push out to its farthest extent.
5. Place windows both sides on to the bottom rail and **into** the Multiwall U channel, once again pushing them out to their farthest extent.

6. Place the door cassette sub frame onto the bottom rail and then **close up both sides of U channels and windows towards the centre of the bay**, locking in to the door cassette subframe.
7. Place top rail on to the positioned cassettes, (Note; the top rail has 5 100mm slots running through the profile.)
8. Once all cassettes are positioned and secure, tighten the allen key bolts in the Multiwall U channels and bolt down the top rail with stud bolts and wing nuts provided.
9. Hang doors on lift of hinges. Check for alignment. Bolt on any gutters & headboards.
10. Slide ramps into the Kader profile within the bottom rail.

Description of parts

Fixing bar Aluminium flat bar with an 8 & 12mm lip (Predrilled slotted holes.)

Bottom Rail Predrilled Aluminium profile, timber skid.

Top rail Predrilled Aluminium profile, Female joint.

Gutter Section Aluminium shaped section.

Note a separate Fixing bar section is required for fixing to a gable corner leg.