



## 3m / 5m Fastframe Assembly Instructions.

Cassettes can be placed in any sequence i.e. Door cassette placed to the left or the right or centrally within the main frame.

The unit must be placed on a level surface, as any unevenness will affect the doorframes final position and may cause the doors to catch. If the ground is uneven chock or brace to form a level surface for the unit to sit on.

1. Attach the required fixing bar to the first mainframe leg, Using M10 75mm silver coach bolts.
2. Attach P section profile to the bottom rail, Using M6 120mm silver bolt with wing nuts. (Note; The bottom rail has a timber skid fixed on the underside), Position bottom rail between the marquee legs where it is to be fitted.
3. Attach first leg to the bottom rail using the M10 65mm black cap head bolt with the Allen key provided.
4. Insert first leg and bottom rail in to Kader groove on the marquee leg. (Note; all fixing bars have two sides, for an 8 @ 12mm Kader.) Leave fixing bar loose and position bottom rail.

5. Place windows & door cassette sub frame & mullion legs on to the bottom rail in the desired position, Inserting million legs between window and door cassettes.
6. Place top rail on to the positioned cassettes. Attach to top corner joint using the M10 65mm black cap head bolt provided. **(Note; Joints can be bolted from the side or top.)**
7. Place final mainframe leg & bolt with M10 65mm black cap head bolts provided.
8. Insert fixing final fixing bar into Kader groove of the opposite marquee leg & bolt to box section attached to the final mainframe leg using the M10 75mm silver coach bolts, through predrilled slots (fixing bar), Predrilled holes (box section) main frame leg.
9. Hang doors on lift of hinges. Check for alignment. Bolt on any gutters & headboards with M10 x 25mm cap head bolts provided.
10. Slide ramps into P section Profile.

## **Description of parts**

**Fixing bar** Aluminium flat bar with an 8 & 12mm lip (Predrilled slotted holes.)

**Million Leg** Aluminium H section

**Bottom Rail** Predrilled Aluminium section Male joint, timber skid.

**Top rail** Predrilled Aluminium section Female joint.

**Gutter Section** Aluminium shaped section.

Note a separate Fixing bar section is required for fixing to a gable corner leg.