

Oasis 3m / 5m Fastframe Assembly & fixing instructions.

Cassettes can be placed in any sequence i.e. Door cassette placed to the left or the right or centrally within the main frame.

The unit must be placed on a level surface, as any unevenness will affect the doorframes final position and cause doors to catch. If the ground is uneven chock of brace to form a level surface for the unit to sit on.

1. Place U channel in to the cader grove on the marquee leg.
2. Turn bottom rail upside down (the bottom rail has a timber skid fixed on the underside), attach ramps with 120mm long silver bolts & wing nuts to the bottom rail in the position required to the predrilled holes.
3. Attach first leg to the bottom rail using the M10 x 65mm black cap head bolt with the Allen key provided.
4. Insert first leg & bottom rail in to U channel on marquee leg. Position bottom rail straight to opposite marquee leg.
5. Place windows / door cassette sub frame & mullion legs on to the bottom rail in the desired position, Inserting million legs in to predrilled holes.
6. Place top rail on to the unit. Attach to top corner joint using the M10 x 65mm black cap head bolt provided. **Note (Joints can be bolted from the side or top.)**
7. Place final mainframe leg & bolt with M10 x 65mm black cap head bolts provided.
8. Insert fixing bar into cader grove of the opposite marquee leg & bolt to box section attached to the final mainframe leg using the M10 x 75mm silver coach bolts, through predrilled slots (fixing bar), Predrilled holes (box section) main frame leg.
9. Hang doors on lift of hinges. Check for alignment. Bolt on any gutters & headboards with M10 x 25mm cap head bolts provided.

Description of parts.

U channel.	Aluminium U channel, small 8 or 10mm lip	Million Leg.	Aluminium H section, 15mm pins top/bottom
Fixing bar.	Aluminium flat bar with an 8 & 10mm lip (Predrilled slotted holes.)	Window Cassette.	HT3m / 5m / Multi window. Timber or aluminium.
Bottom Rail.	Predrilled Aluminium section. Male joint, timber skid.	Door Cassette.	HT3m / 5m / multi, 1 x Door sub frame 2 x removable doors, Aluminium or timber.
Top rail.	Predrilled Aluminium section. Female joint.	Gutter Section	Aluminium shaped section.

HT3M CASSETTE 3M BAY ONLY	HT5M CASSETTE 5M BAY ONLY	HT MULTI 3M & 5M BAYS.	HT MULTI WALL 3M & 5M BAYS.
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Note a separate U channel section is required for fixing to a gable end leg.